

No Transfer Foundation Featuring:
 SilForm* HyFlex emulsion

COLOR COSMETICS

SilForm HyFlex emulsion helps achieve a smooth skin feel with soft focus benefits in no transfer foundations like the one below. Furthermore, it improves transfer resistance properties, helping to keep the make up in place all day.

Phase	Ingredients	INCI Name	Wt (%)
A	SF 1202 fluid ¹	Cyclopentasiloxane	15.00
	Silsoft* 034 fluid ¹	Caprylyl Methicone	5.00
	SunCROMA [†] Titanium Dioxide (C47-056) ²	CI 77891	6.00
	SunCROMA Red Iron Oxide (C33-8075) ²	CI 77491	0.36
	SunCROMA Black Iron Oxide (C33-5198) ²	CI 77499	0.14
	SunCROMA Yellow Iron Oxide (C33-8073) ²	CI 77492	1.80
B	SF 1540 fluid ¹	Cyclopentasiloxane (and) PEG/PPG-20/15 Dimethicone	3.50
	Bentone Gel [†] VS-5PC V ³	Cyclopentasiloxane (and) Distearidimonium Hectorite (and) Propylene Carbonate	3.00
C	Water	Aqua	qs to 100
	SilForm HyFlex emulsion ¹	Bis-Ethylhydroxycyclohexyl Methacrylate Dimethicone/Butyl Acrylate Crosspolymer	8.00
	Silsoft E-Pearl PMF emulsion ¹	Polymethylsilsequioxane (and) Dimethicone (and) Isohexadecane (and) Cetearyl Methicone (and) PEG-40 Stearate (and) Steareth-2 (and) Steareth-21	5.00
	Glycerin	Glycerin	3.00
	Propylene Glycol	Propylene Glycol	2.00
	ALKEST [†] TW 20 ⁴	Polysorbate 20	1.50
	Sodium Chloride	Sodium Chloride	0.50

Procedure:

1. Combine phase A ingredients and homogenize using an Ultra-Turrax[†] homogenizer.
2. Add phase B ingredients to phase A and homogenize.
3. Combine phase C ingredients and homogenize.
4. Add phase C and preservative as desired at high shear speed (9,500RPM) to phases A+B very slowly and homogenize.

Typical Physical Properties:

Appearance:	Beige emulsion
pH:	N/A
Viscosity:	N/A
Stability:	4 weeks / 50°C

Typical properties are average test data, may vary and are not to be used as or to develop specifications.

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[†]Trademarks of their respective owners.

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Suppliers:

1. Momentive Performance Materials
2. Sun Chemical Corporation
3. Elementis Specialties
4. OXITENO S.A.

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